RESEARCH ON BUYER-SUPPLIER RELATIONSHIP STRATEGY, CONTRIBUTION TO THE COMPANY’S BUSINESS DEVELOPMENT

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ABSTRACT
Supplier-buyer courting method is one of the key elements contributing to the performance of the pharmaceutical enterprise because it affects the capacity of providers to deliver and steady uncooked substances for the producing process. The enterprise faces availability issues of uncooked substances in phrases of time and amount required because of delays in delivery from providers (inconsistent uncooked cloth deliver and delivery), this trouble is getting worst because of low and fluctuating forecast accuracy conditions. The phenomenon of the COVID-19 pandemic also worsened the condition of the availability of raw materials because the pandemic caused a shortage and disruption of raw material supply. This have a look at is a qualitative have a look at with descriptive evaluation from interviews consultant informants of consumers and providers. The cause of have a look at is to research the important thing elements that impact dating techniques between providers and consumers, in the long run contributing to enterprise continuity and performance. The effects of this situation have a look at highlight motivation factors, dedication and obligation factors, consider and reputation factors, courting factors, communique and statistics sharing factors, agreement factors, fine and reliability factors, overall performance evaluation factors, help control factors, and procurement strategies. Factors are key factors in a buyer-dealer courting approach to make sure and make sure the provision of uncooked substances in enough quantity, timeliness and fine, contributing to commercial enterprise continuity and overall performance.

Keywords : Relationship Strategy; Commitment; Trust and Reputation; Quality and Reliability; Pharmaceutical Industry

INTRODUCTION
The performance and business continuity of companies, including pharmaceutical companies, are highly dependent on the availability of raw materials to meet the needs of their production processes (Belhadi et al., 2021). Regarding the availability of these raw materials, the pharmaceutical industry faces time and quantity availability problems due to delivery delays (inconsistent delivery of raw materials) exacerbated by unpredictable and variable conditions (Rahmani et al., 2022).

The existence of the COVID-19 pandemic phenomenon worsened the condition of the availability of raw materials because the pandemic caused a shortage of raw materials and disruption of raw material supply because the majority of raw materials came from imports and China as the source of the pandemic, became the largest contributor to the country of origin of the raw material source (Timotius et al., 2022). This influences the provision of those uncooked materials. The above troubles can in the long run have an effect on making plans and scheduling of the manufacturing process, in the long run impacting the to supply the very last product to the consumer and the continuity and continuity of the company's operations (Eldem et al., 2022).

In addition to the background of the practical issues discussed above, there is a theoretical dimension to previous research studies that have identified supply chain sustainability as a competitive advantage in an ever-changing global environment (Alfalla-Luque et al., 2018; Vanpoucke et al., 2014). According to Emamisaleh and Rahmani (2017), sustainability is the procedure of growing all modern wishes or strength destiny satisfy personal interests. Improvement are key troubles for the pharmaceutical enterprise, and interest to this difficulty is visible as essential difficulty deliver chain, so the pharmaceutical enterprise ought to make sure suitable relationships among providers and customers (Delmas & Pekovic, 2015). In addition, Rashed et al. (2010) discovered that the connection among shoppers and providers has a sturdy effect on company performance, and that the buyer-dealer dating is, the extra responsive the dealer is to the wishes of the buyer's company (Cannon, 2014). Esfahbodi, et a, (2017) reviewed
sustainability techniques and concluded that manage gadget can efficaciously improve company sustainability. Furthermore, it ought to be referred to buyer-supplier relationships out to be an fundamental a part of control obligations and are vital to cost introduction and advanced overall performance in lots of companies (Rungsitpong et al., 2017). Wishes with skills to be (Croxton et al., 2001). The above explains the significance of constructing strategic relationships among consumers and suppliers (Ernawati et al., 2023).

In different words, motivation to lessen costs, shorten delivery times, lessen investment, gather middle technology, and decrease purchasing uptime, iterative processes, and negotiation costs. Rashed et al., 2010. Christiansen et al. (2003) argue the significance of communiqué and data sharing, which includes the sharing of performance data (Jaaskesäinen, et al. (2021); Tachizawa et al., (2015) Highlighting the significance of help from Vanpoucke, E. and Vereecke, A.,2010, mentioned the significance of governance and agreement equity elements over dating revel in and price savings. Morgan and Hunt (1994) assessed the impact, that's corroborated through research through Ivans and Pardo (2007) and Barrat and Oliveira (2001), wherein a dedication to long-time period collaboration plus a trust thing is supported through adding (Cerić, Vukomanović, Ivić, & Kolarić, 2021).

The above problems create problems the availability of uncooked substances in phrases of each time, and quality, and as supported with the aid of using preceding studies, pharmaceutical enterprise buyers and suppliers, To make sure the continuity of deliver of uncooked substances from the factor of view (Wallace & Webber, 2017).

For this reason, it is of great interest, answering questions, analyzing what factors need to be developed to build relationships between suppliers and buyers, and determining the importance of quantity, volume, topicality and quality (Lin & Shen, 2022). More qualitative studies and studies are needed to determine the availability of raw materials from a perspective. Ensuring company continuity and performance and complementing the results of previous studies (Lapko, Trucco, & Nuur, 2016).

RESEARCH METHOD

Method uses qualitative approach as it uses a variety of materials obtained from potential data gathering activities, namely in-depth interviews (Franco & Pinho, 2019). The tool aims to receive qualitative data with a wider range of information in the form of informant responses from buyers and suppliers (Viio & Grönnroos, 2016). The data sources for this study were primary data, which included primary data in the form of in-depth interview data from 3 representative buyer informants and 5 supplier informants; It also includes secondary data, recorded documents, photographs, cooperation agreements and fixed information from procedures, etc (Moshtari, Altay, Heikkilä, & Gonçalves, 2021).

The data obtained were qualitatively analyzed and described in descriptive form. The data analysis approach in this study uses the procedure presented by Burhan, B(Burhan, 2022), and begins with collection, reduction, presentation, validation, and confirmation of conclusions. Yin, Robert K. (2015) describes five stages for analyzing interview data: (1) assembly or assembly, (2) disassembly or disclosure, (3) reassembly (and assembly), and (4) interpretation., and (5) explained the conclusion.

RESULT AND DISCUSSION

This qualitative with reference of previous surveys, we found that factors that contribute to the relationship strategy between buyers and suppliers are motivating factors (Mitra & Datta, 2014). The main motivation for the relationship strategy between buyers and suppliers is to build long-term mutually beneficial cooperation partners, ensure the availability of raw, timeliness, and find alternative suppliers (Soh, Jayaraman, Yen, & Kiumarsi, 2016). Providing solutions by supporting development. A backup strategy to ensure reliability and stability (Colmenar-Santos, Muñoz-Gómez, Rosales-Asensio, & López-Rey, 2019). New product development projects to support product supply, price cuts or cost reductions, and sustainable cooperation (Minagawa, 2023).
The second factor is the factor of commitment and responsibility (Asrar-ul-Haq, Kuchinke, & Iqbal, 2017). Commitment can provide confidence in the fulfillment of the respective responsibilities of both parties. From the supplier's side, of responsibilities and promises to supply in accordance with the quantity, time, quality requested, determined and agreed upon as well as according to the lead time and from the buyer's perspective, of responsibilities from the aspect of obligations, especially payment terms, etc. With this principle of responsibility, a shared commitment will be built which will eventually build trust between the two parties, both and long-term will be established (Wang, Shi, & Barnes, 2015).

Next important factor is trust. This, as mentioned above, has evolved from a consistent process in the history of the relationship between suppliers and buyers to fulfill their obligations and responsibilities, and is called reputation (Ağan, Kuzey, Acar, & Açıkgöz, 2016). A reputation is built from the historical consistency of this relationship (Gao, Hu, & Bose, 2017). This reputation shows how customers can trust the supplier. In relationship history, if a supplier has a good history or reputation a buyer, it means that the supplier trusts the buyer more and more, vice versa Conversely, if the supplier has a bad reputation and a bad experience makes it impossible to build a relationship of trust, the buyer's trust will decline. Ultimately, that trust and reputation can build that loyalty and loyalty as a solid foundation for your relationship strategy between buyers and suppliers (Sarwar, Abbasi, & Pervaiz, 2012).

The next element is the relational enjoy element received from beyond interactions among customers and providers in which this builds the muse for a cooperative courting strategy (Zeng, 2022). Negative interpersonal reputations, which consists of breaking promises, have a horrible impact on relationships, and vice versa, a excessive exceptional personal popularity offers capital in constructing long-term buyer-provider relationships.

The next crucial aspect is the conversation which to be executed in a two-manner and obvious manner. From the dealer side, we need to convey exclusive data associated with the deliberate uncooked cloth wishes in phrases of quantity, time and specs needed, etc. which include the improvement of new merchandise and from the client miles was hoping that data associated with supply reality is received according the quality, quantity, time, required. Communication and sharing of this data may be very crucial due to the fact it could construct agree with and remove ability misunderstandings among the 2 parties. If misunderstandings are decreased or minimal, this may additionally decrease the ability for war among suppliers and buyers. In addition, two-manner and obvious conversation may have an effect on approaches with a purpose to be extra efficient.

The agreement equity component may be very crucial the customer and supplier courting as it regulates the rights and responsibilities of events. Contracts also are beneficial for decreasing repetitive sports such as negotiations and might keep time and costs. Contracts also are crucial as a reference resolving issues that arise, due to the fact as a reference in resolving disputes or conflicts among 2 events. The period of the agreement is 6 months to twelve months with the aid of using binding the amount, time, quality, payment, etc. that are agreed with the aid of using events consistent with the description above is the ultimate settlement at this time, speciall due to the fact miles dominated with the aid of using the rate component that modifications in no time at this time. This agreement component is a continuation and dedication of events which is mentioned in a proper and written shape in order to ultimately construct a good courting among 2 events (Love, 2017).

Another critical component in constructing a courting among a dealer and a purchaser is the component of best and versatility due to the fact this could growth accept as true with which can in the end attain sustainability the courting among the purchaser and dealer. This best component is a non-negotiable circumstance or as a minimum requirement. Best, flexibility is likewise very critical. Flexibility manner being capable fast and be aware of modifications in uncooked material wishes because of fluctuations in marketplace demand (Ganzer, Chais, & Olea, 2017).

The next aspect is the overall dimension this is performed transparently and the want for sharing records associated with the dimension effects to the supplier. This is crucial as it has an
effect on growing agree with and loyalty due to the fact there are overall performance measures which are used as a reference for non-stop development of each quality, service, etc. wherein this can have an effect on non-stop development of the connection among shoppers and suppliers.

Top control help is crucial problem in a long-term courting method amongst customers and carriers because it has an impact as true with and determination amongst the 2 activities, the volume of and reality that activities are real and function a responsible determination in building a courting method for supplier.

The sourcing approach aspect is crucial aspect. This aspect is associated with the dealer evaluation and qualification system wherein this system establishes the minimal necessities for providers for you to deliver uncooked substances. Suppliers who've the standards launched are providers who can deliver uncooked substances due to the fact they may be blanketed as a seller listing at the buyer's side after passing the seller evaluation degree. Then continue to the dealer qualification degree wherein the outcomes of the dealer qualification system can be used as a connection with decide the primary desire of providers to deliver uncooked substances according with the mounted standards, in order that that is aspect constructing long-time cooperative relationships between customers and providers each from deliver and demand, price, excellent and such as deliver reliability.

CONCLUSION

Based on this qualitative research process, it can be concluded that there are 10 factors that contribute to the courting technique amongst buyers and carriers to ensure deliver of uncooked materials which in the long run contribute to the company's industrial average overall performance, particularly cause factors, determination and responsibility factors, agree with and reputation factors, interpersonal courting factors, verbal exchange and facts sharing factors, settlement factors, fine and versatility factors, average overall performance appraisal factors, manage resource factors and technique sourcing factors.

The insurance and managerial implications which can be generated are that it is hoped that this research can provide input, mainly for the Pharmaceutical Industry as a patron and moreover a issuer to enforce comprehensively and comprehensively the factors that contribute to the method of long-term cooperative relationships simply so on the identical time beneficial partnerships are constructed for occasions.

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